



NOTES:  
-BUILD OUT OF 1 1/2" 16 GAUGE BOX TUBE  
-SKIN WITH 1/4" LUAUN  
-COVER WITH 21 OZ MARVEL VELOUR BLACK  
-APPROXIMATELY 1000# TOTAL

MATERIALS ALLOCATED:  
-15 SHEETS 1/4" LAUAUN  
-40 YARDS 21 OZ MARVEL VELOUR BLACK  
-18 @ 24' - 1 1/2" 16 GAUGE BOX TUBE (422')  
  
-18 - 3/8" x 4" GRADE 5 BOLTS W/ NUTS AND WASHERS  
-11 - STUBBY SHACKLE PLATES  
-22 - 1/4" X 2 1/2" BOLTS W/ NUTS AND WASHERS  
-11 - 3/8" X 6" JAW TO JAW TURNBUCKLES  
-150' 1/8" BLACK AIR CRAFT CABLE  
-44 - 1/8" THIMBLES  
-44 - 1/8" OVAL SWAGES - COPPER

CUT LIST:  
  
1 1/2" BOX TUBE:  
12 @ 15'-9"  
2 @ 16'-3"  
14 @ 4'-0" - FOR ALL PIECES  
DRILL 7/16" HOLES  
3 1/2" FROM EACH END  
AND ONE ON CENTER  
  
35 @ 3'-9" - FOR 8 PIECES  
DRILL 3/8" HOLES  
3 1/2" FROM EACH END