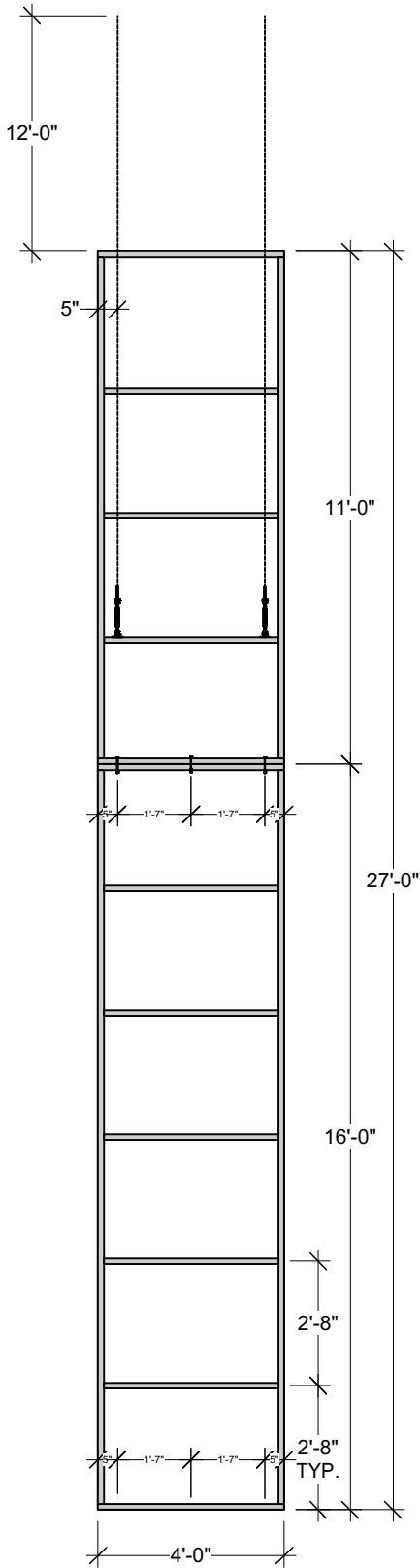
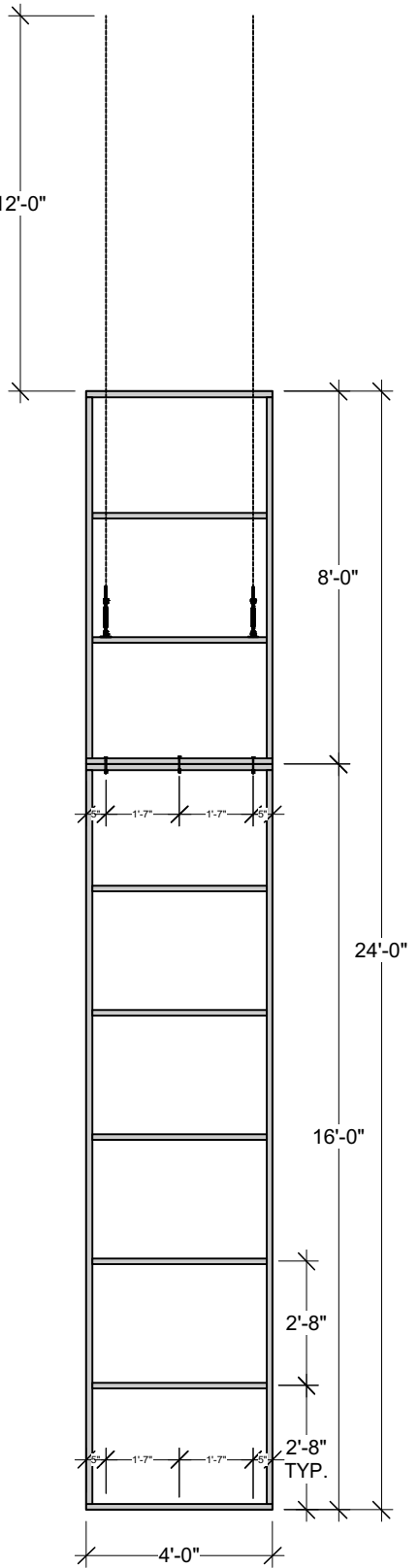


PORTAL C
BUILD 2



PORTAL D
BUILD 2



PORTAL E
BUILD 2

NOTES:
-BUILD OUT OF 1 1/2" 16 GAUGE BOX TUBE
-SKIN WITH 1/4" LUAUN
-COVER WITH 21 OZ MARVEL VELOUR BLACK
-APPROXIMATELY 300# PER LEG

MATERIALS ALLOCATED:
-21 SHEETS 1/4" LAUAUN
-60 YARDS 21 OZ MARVEL VELOUR BLACK
-27 @ 24' - 1 1/2" 16 GAUGE BOX TUBE (648')

-18 - 3/8" x 4" GRADE 5 BOLTS W/ NUTS AND WASHERS
-12 - STUBBY SHACKLE PLATES
-24 - 1/4" X 2 1/2" BOLTS W/ NUTS AND WASHERS
-12 - 3/8" X 6" JAW TO JAW TURNBUCKLES
-12 - 1/8" AIR CRAFT CABLE GRIPPERS
-300' 1/8" BLACK AIR CRAFT CABLE
-36 - 1/8" THIMBLES
-36 - 1/8" OVAL SWAGES - COPPER

CUT LIST:

1 1/2" BOX TUBE:
12 @ 15'-9"
4 @ 13'-9"
4 @ 10'-9"
4 @ 7'-9"
24 @ 4'-0" - FOR ALL PIECES
DRILL 7/16" HOLES
3 1/2" FROM EACH END
AND ONE ON CENTER

48 @ 3'-9" - FOR 12 PIECES
DRILL 3/8" HOLES
3 1/2" FROM EACH END

2018-1-12
SCALE 0'-1/4" = 1'-0"
PAPER SIZE - 11 X 17

PORTAL C, D, E LEGS

I DREAM
DES: KEVIN DEPINET